



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW7105G00231-3G-29

Job Sheet 185454



Part No: RBW7105G00231-3G-29

Job Qty: 6 ea

Part Name: Emblem



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/26/18

Job Tracking No:

Due Date: 11/8/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBW7105G00231-3G-27 Rev 10 IPP Rev A 18.01.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		11/8/18	0.00	0.00	Purchasing		OCT 30 2018
110	Packaging	6 pcs		11/8/18	0.00	0.00	Packaging2		OCT 30 2018
120	QC	6 pcs		11/8/18	0.00	0.00	QC6		OCT 30 2018 68
130	Packaging	6 pcs		11/8/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	6 Ea		11/8/18	0.00	0.00	QC21		NOV 01 2018

Part Op 100 - 1—Issue P/O to Studio Letterage; P/O 4/485 2-Fabricate as per DWG.

Descriptions:

exp. 2019-10-30

OCT 26 2018

DAS
13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW7105G00231-3G-29P	Emblem	6 Ea (1 ea)	100-Purchasing	5122709

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW7105G00231-3G-29P	6	0	0

Part Specifications

Specifications could not be found.

Plex 10/26/18 12:52 PM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S122711



Part: RBW7105G00231-3G-29

Job No: 185454

Serial No/Batch: S122711

Revision: 10

Inspector:

Exp Date:

Instructions:

Date: 10/30/18

10

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
3		CHD MAX. LOAD FROM 260 KG TO 572 LBS.	5/21/2010	RJC
4		CHD MAX. LOAD EMBLEM -29	4/21/2011	RJC

3/4 ARIAL FONT

(.75) MAX LOAD 260 KG / 572 LBS

(13.88)

2

-29
EMBLEM

DART AEROSPACE	
TITLE AW139 ENGINE SLING	
DWG NO. RBW7105G00231-3G-29	REV 10
MAT'L VINYL TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: RJC 06/01/2017	USED ON MODEL
CHECKED: SM 06/01/2017	AW139
OPPS APPR: AA 06/05/2017	
QA APPR: JL 06/13/2017	
APPROVED: JAG 06/29/2017	
SCALE 1:2	DATE 6/1/2017
SHEET 7 OF 7	



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041485**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041485

PO Date: 10/26/18

Due Date: 11/8/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 26 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185455	RBW7105G00231-3G-27P			Emblem As Per Dwg RBW7105G00231-3G-27 Rev. 10	Firmed	-	11/8/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
2	185454	RBW7105G00231-3G-29P			Emblem As Per Dwg RBW7105G00231-3G-29	Firmed	-	11/8/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Grand Total:													\$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47073
Date: 10/30/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6	RBW7105G00231-3G-27P.	13.3333		13.3333	80.00
6	RBW7105G00231-3G-29P.	13.3333		13.3333	80.00
	PO# 041485 ✓ Attn: Chantal L				
	Subtotal:				160.00
	H - HST HST				20.80
Thank you for your business / Merci de faire affaire avec nous					

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	180.80
Comment: WO23944			Amount Paid	0.00
Sold By:			Amount Owning	180.80

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041485

Packing Slip#

WO# 23944

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

RBW7105G00231-3G-27P,-29P

Quantity:

6.6

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials; parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Oct 30, 2019

Authority:

Avery

DAS
68
9-89

Approval:

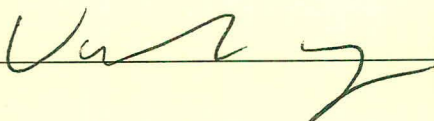
Date: (yyyy/mm/dd)

Valerie Young

2018/10/30

Signature:

Title:



Office Admin.

